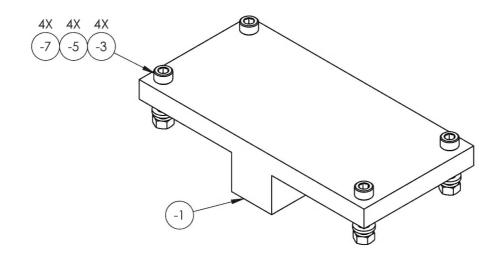
This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS REVISIONS									
REV	ECR DESCRIPTION		DATE	INITIAL	APPROVED				
1	15-0016	MADE SEPARATE DRAWING FOR THIS TOOL FROM KIT RBW 109-3130-84-101.	1/19/2015	RJC	JAG				
2	16-0072	-1 ADDED DIM 4X $\phi$ .26 THRU ALL. ADDED ENGRAVEMENT T/N S/N "MADE IN USA".	7/12/2016	DEW	JAG				



NOTE: 1. REF. AGUSTA T/N: 109-3130-84-115. 2. PART OF KIT RBW109-3130-84-101.

		OSPACE					
TITLE	ВА	.SΕ					
DWG NO.	RBW109-3	130-84-115 REV 2					
MAT'L HEAT TREAT FINISH		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/	4				
SPEC DRAWN BY:	CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R					
 CHECKED:	CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER					
OA APPR:	ANDERSON	ASME Y14.5M-2009					

İ	ASSY	ASSY	D/O	D and H	UNIT	Daniel dia n	NA	DAO INTERPARATION OF STEELING ATIONS	DC		PEC				DIMENSIONAL LIMITS APPLY AFTER PLATING NTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL		
	QTY	ASSY QTY	R/O	Part #	QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	D	RAWN BY:	CLOUGH			.015 x 45° OR .015R 2 DIMENSIONAL LIMITS APPLY		
H				,	,	D.465	(0/1		_	_c	HECKED:	CLOUGH		AFTER PLA	ATING		
L				-1	- 1	BASE	6061		2	_0							
L			B/O	-3	4	SOCKET HEAD CAP SCREW	STEEL	M6 X 1 X 30mm (MCMASTER-CARR #95263A576)	1	Q	A APPR:	LINDSAY	,		USED ON MODEL		
			B/O	-5	4	WASHER	STEEL	M6 (MCMASTER-CARR #91455A120)	1	Α	PPROVED:	GILBERT	•	AW119			
			B/O	-7	4	HEX NUT	STEEL	M6 X 1 {MCMASTER-CARR #90591A151}	1	**	SCALE	1:2	DATE	1/19/2015	SHEET 1 OF 2		

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

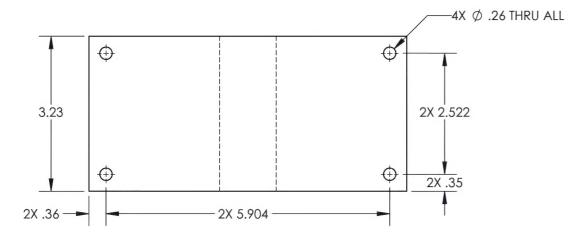
REVISIONS							
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED		
2	16-0072	-1 ADDED DIM 4X $\phi$ ,26 THRU ALL. ADDED ENGRAVEMENT T/N S/N "MADE IN USA".	7/12/2016	DEW	JAG		

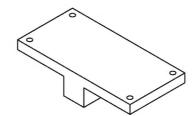
APPROVED:

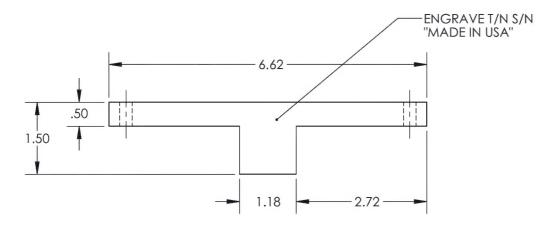
SCALE

GILBERT

1:2







BASE

TITLE **BASE** DWG NO. RBW109-3130-84-115-1 MAT'L 6061 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/8

.XX + .01 ANGLES ± .5°

.X ± .1 SURFACES = 125/ HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I 1. BREAK ALL SHARP EDGES .015 x 45 'OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 DRAWN BY: CLOUGH CHECKED: CLOUGH OPPS APPR: ANDERSON QA APPR: LINDSAY USED ON MODEL

DATE 1/19/2015

AW119

SHEET 2 OF 2